

**AMENDMENTS TO THE CLAIMS**

*This listing of claims will replace all prior versions and listings of claims in this application.*

**LISTING OF CLAIMS:**

1. (Currently Amended) An apparatus (10) comprising a turning mechanism which is adapted to change the an orientation of a number of packaging containers (12) in motion in a filling machine, from a first orientation (20) to a second orientation (22), comprising: a conveyor (26) provided with at least one carrier (28) to which at least one carrier unit (58) is connected;[[,]] ~~characterised in that~~ the carrier unit (58) is being rotary in relation to the carrier (28) about a geometric axis of rotation (A) and adapted to carry the packaging container (12) in such a manner that the point of gravity of the packaging container during the change in orientation is substantially located on the geometric axis of rotation (A); and ~~that~~ the point of gravity of the packaging container thereby maintains substantially the same direction of movement and speed from the first to the second orientation (20, 22).

2. (Currently Amended) The apparatus (10) as claimed in Claim 1, ~~characterised in that~~ wherein the carrier (28) comprises a first carrier member (30) and a second carrier member (32); ~~that~~ at least one of the carrier members is being displaceable in relation to the other carrier member in a first direction; and ~~that~~ the carrier unit (58) is being rotatably connected to each of the carrier members (30, 32) where each respective rotary connection is located a distance from each other in a second direction transversely of said first direction.

3. (Currently Amended) The apparatus (10) as claimed in Claim 2, ~~characterised in that~~ wherein the carrier unit (58) is non-rotationally connected to a shaft (64) which is journalled in one of the carrier members (30); ~~that~~ the carrier unit (58) is being further provided with a pin (66) which is moveable in a track (68) provided in the second carrier member (32); and ~~that the~~ a mutual relationship of the shaft and the pin is such that a displacement of at least one of the carrier members (30, 32) in relation to the other entails a rotation of the carrier unit (58) which corresponds to a change of orientation of the packaging container (12) from the first to the second orientation (20, 22).

4. (Currently Amended) The apparatus (10) as claimed in Claim 3, ~~characterised in that~~ wherein the shaft (64) coincides with the geometric axis of rotation (A).

5. (Currently Amended) The apparatus (10) as claimed in ~~any of the preceding Claims,~~ ~~characterised in that~~ Claim 4, wherein the carrier unit (58) is provided with a pair of finger portions (72) adapted to carry the packaging container (12), and ~~that~~ said finger portions (72) being adapted in relation to the geometric axis of rotation (A) such that the point of gravity of the packaging container coincides with said axis of rotation (A).

6. (Currently Amended) The apparatus (10) as claimed in Claim 5, ~~characterised in that~~ wherein the packaging containers (12) which are fed are

packaging containers (12) whose corner flaps (14) point substantially straight out from the sides of the packaging containers; and that the finger portions (72) of the carrier unit are adapted to ~~be capable of carrying~~ carry the packaging container (12) under said corner flaps (14).

7. (Currently Amended) The apparatus (10) as claimed in Claim 6, ~~characterised in that~~ wherein the finger portions (72) cooperate with at least one arrest heel (74) which is adapted to abut against the one fold edge of each respective corner flap (14).

8. (Currently Amended) The apparatus (10) as claimed in ~~any of the preceding Claims~~ Claim 1, ~~characterised in that~~ wherein the carrier unit (58) is rotated through substantially 90° so that the second orientation (22) of the packaging containers (12) is at right angles to the first orientation (20).

9. (Currently Amended) The apparatus (10) as claimed in ~~any of Claims 2 to 8~~ Claim 2, ~~characterised in that~~ wherein the carrier members (30, 32) are moveable in relation to one another in that the conveyor (26) comprises a number of tracks (1 to 3) which each form a loop; ~~that the carrier members (30, 32) are being~~ guided in the tracks (1 to 3); and that the tracks (1 to 3) comprise comprising switching sections (78, 80, 82) which each permit ~~that~~ at least one of the carrier members ~~may to~~ change track tracks.

10. (Currently Amended) The apparatus (10) as claimed in ~~any of Claims 5 to 9~~ Claim 5, ~~characterised in that~~ wherein the finger portions (72), while the container (12) is located in its first orientation (20), point in a direction substantially transversely of the direction of transport of the containers; and ~~that~~ the finger portions (72), while the container (12) is located in its second orientation (22), point in a direction substantially rearwards in relation to said direction of transport.

11. (Currently Amended) The apparatus (10) as claimed in ~~any of Claims 2 to 10~~ Claim 2, ~~characterised in that~~ wherein the carrier members (30, 32) are displaceably journalled on at least one shaft (38), said shaft (38) being interconnected with a belt (34, 35), provided for the conveyor, (26) by means way of a clamping device (42).

12. (Currently Amended) The apparatus (10) as claimed in Claim 11, ~~characterised in that~~ wherein the belt (34, 35) is comprised in a belt transmission which also comprises at least one pulley (60, 62) over which the belt (34, 35) is adapted to run; ~~that~~ the carrier members (30, 32) are being displaceably journalled on two shafts (38), said shafts (38) being interconnected with said belt (34, 35); and ~~that~~ the centre points of the shafts are displaced a distance ( $\Delta_r$ ) from ~~the~~ a pitch line (L) of the belt in a direction substantially at right angles thereto outwards from the pulley (60, 62) so that the mutual spacing between the two shafts (38) is of equal size when both the shafts (38) are located over said pulley (60, 62) and when they are located in a portion of the transmission where the belt (34, 35) is substantially straight.

13. (Original) The apparatus ~~(10)~~ as claimed in Claim 12, wherein the length of said distance ( $\Delta r$ ) is the difference  $r_1 - r_0$ , where  $r_0$  is the radius from the centre of the pulley to the pitch line (L) and  $r_1$  is calculated in accordance with the formula

$$r_1 = \frac{a}{2 \sin\left(\frac{a}{2r_0}\right)}$$

where  $a$  is the mutual spacing between the two shafts ~~(38)~~ when the belt is straight.

14. (Currently Amended) The apparatus ~~(10)~~ as claimed in ~~any of Claims 11 to 13~~ Claim 11, wherein the belt ~~(34, 35)~~ is a toothed belt.

15. (Currently Amended) The apparatus ~~(10)~~ as claimed in Claim 14, wherein the clamping device ~~(42)~~ for securing the shaft ~~(38)~~ to the belt ~~(34, 35)~~ comprises a first part adapted for whole or partial abutment in a tooth gap in the belt ~~(34, 35)~~ and in support means ~~(46)~~ in the shaft ~~(38)~~, said support means ~~(46)~~ forming continuations of the tooth gap at each end thereof and in which support means ~~(46)~~ the first part ~~(44)~~ may be snapped down; and wherein the first part ~~(44)~~ at each end is connected to a second part ~~(48, 50)~~ in the form of a yoke element, said yoke elements ~~(48, 50)~~ element being adapted to surround the shaft ~~(38)~~ so that there is formed a wrapping angle ( $\gamma$ ) between ~~the~~ abutment points of the first part in the support means ~~(46)~~ in the shaft ~~(38)~~ and ~~the~~ abutment points of the yoke elements

element against the shaft (38) which is sufficiently large for the geometry of the shaft to be capable of retaining the clamping device (42) in a secured position.

16. (Currently Amended) The apparatus (10) as claimed in Claim 15, wherein the shaft (38) is provided with at least one depression (56) adapted to at least partly accommodate the belt (34, 35) and in which depression (56) the support means (46) are placed.

17. (Currently Amended) A method of changing the an orientation of a number of packaging containers (12) in motion in a filling machine, from a first orientation (20) to a second orientation (22), the method comprising the steps of: carrying a packaging container (12) by a carrier unit (36) which is connected to a carrier (28) in a conveyor (26) and turning the carrier unit (58) in relation to the carrier (28) about a geometric axis of rotation (A) in such a manner that the point of gravity of the packaging container during the change in orientation is substantially located on the geometric axis of rotation (A), the point of gravity of the packaging container thereby retaining substantially the same direction of movement and speed from the first to the second orientation (20, 22).

18. (New) The apparatus as claimed in Claim 1, wherein the carrier unit is provided with a pair of finger portions adapted to carry the packaging container, and said finger portions are adapted in relation to the geometric axis of rotation such that the point of gravity of the packaging container coincides with said axis of rotation.

19. (New) The apparatus as claimed in Claim 2, wherein the carrier unit is rotated through substantially 90° so that the second orientation of the packaging containers is at right angles to the first orientation.